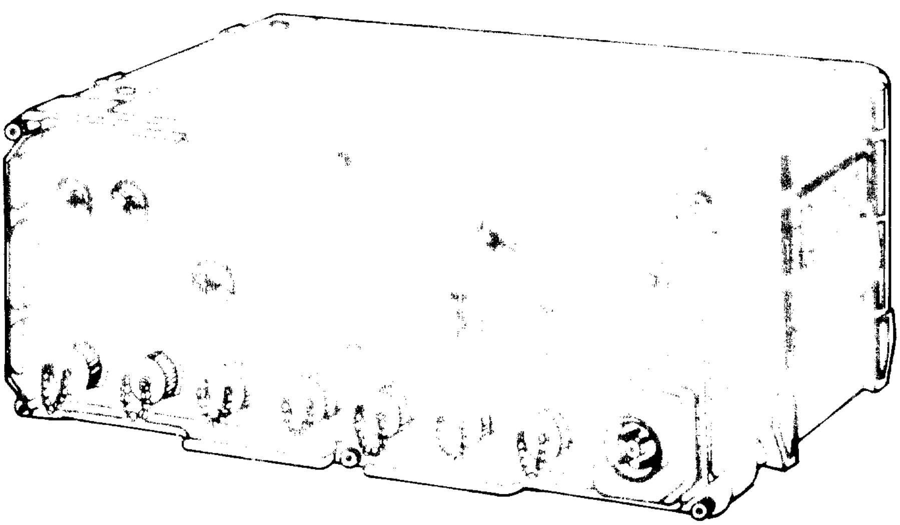
TM 11-5805-387-20-1

TECHNICAL MANUAL

ORGANIZATIONAL MAINTENANCE



MODEM RADIO TELETYPEWRITER

MD-522/GRC

(NSN 5815-00-999-5277)

MAINTENANCE PROCEDURES
Page 2-[illegible]

PREPARATION FOR STORAGE & SHIPMENT
Page 2-22

HEADQUARTERS DEPARTMENT OF THE ARMY
WASHINGTON, D.C.
5 APRIL 1984

5 SAFTEY STEPS TO FOLLOW IF SOME ONE IS THE VICTIM OF ELECTRICAL SHOCK

1. DO NOT TRY TO PULL OR GRAB THE INDIVIDUAL

2. IF POSSIBLE, TURN OFF THE ELECTRICAL POWER

3. IF YOU CANNOT TURN OFF THE ELECTRICAL POWER, PULL, PUSH, OR LIFT THE PERSON TO SAFETY USING A WOODEN POLE OR A ROPE OR SOME OTHER INSULATING MATERIAL

4. SEND FOR HELP AS SOON AS POSSIBLE

5. AFTER THE INJURED PERSON IS FREE OF CONTACT WITH THE SOURCE OF ELECTRICAL SHOCK, MOVE THE PERSON A SHORT DISTANCE AWAY AND IMMEDIATELY START ARTIFICIAL RESUSCITATION

WARNING

Be careful when working on this equipment. Serious injury or **DEATH** may result from contact with these terminals.

DON'T TAKE CHANCES

HIGH VOLTAGES EXIST IN THE FOLLOWING EQUIPMENT:

Various connectors and power supply components.	27 vdc
DC LOOP No.1 and DC LOOP No.2 connectors	120 vdc
Loop battery module A5	127 vdc
Scope module A2	1,100 vdc

WARNING

SAFETY PRECAUTION

A periodic review of safety precautions in TB 385-4, Safety Precautions for Maintenance of Electrical/Electronic Equipment, is recommended. When the equipment is operated with covers removed, do not touch exposed connections or components. Make certain you are not grounded when making connections or adjusting components inside the test instruments.

WARNING

TOXIC FUMES

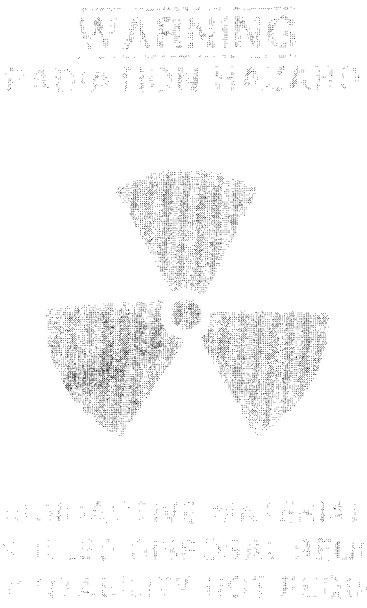
Adhesive/cement P/N EC-847 NSN 8040-00-691-6134 fumes are toxic. Use proper ventilation. Avoid breathing fumes, and avoid contact with skin. Provide adequate ventilation.

WARNING

Compressed air shall not be used for cleaning purposes except where reduced to less than 29 psi and then only with effective chip guarding and personnel protective equipment. Do not use compressed air to dry parts when TRICHLOROTRIFLUOROETHANE has been used. Compressed air is dangerous and can cause serious bodily harm if protective means or methods are not observed to prevent chip or particle (of whatever size) from being blown into the eyes or unbroken skin of the operator or other personnel.

WARNING

Adequate ventilation should be provided while using TRICHLOROTRIFLUOROETHANE. Prolonged breathing of vapor should be avoided. The solvent should not be used near heat or open flame, the products of decomposition are toxic and irritating. Since TRICHLOROTRIFLUOROETHANE dissolves natural oils, prolonged contact with skin should be avoided. When necessary use gloves which the solvent cannot penetrate, If the solvent is taken internally, consult a physician.



Meter	Ra226	10uCi	6625-00-257-1103
Meter	Ra226	0.6uCi	6625-00-226-5680
Meter arbitrary scale	Ra226	10uCi	6625-00-226-5679
Meter arbitrary scale	Ra226	1.0uCi	6625-00-226-5681

Radiation Hazard Information: The following radiation hazard information must be read and understood by all personnel operating or repairing Radio Teletypewriter Sets AN/GRC-142, AN/GRC-142A, AN/GRC-142B, AN/GRC-122, AN/GRC-122A, and AN/GRC-122B. Hazardous radioactive materials are present in the above listed components of the MD-522/GRC, RT-622/GRC, RT-824/GRC, and the AM-3349/GRC. The components are potentially hazardous when broken. See qualified medical personnel and the local Radiological Protection Officer (RPO) immediately if you are exposed to or cut by broken components. First aid instructions are contained in TB 43-0116, TB 43-0122, and AR 755-11.

NEVER place radioactive components in your pocket.

Use extreme care NOT to break radioactive components while handling them.

NEVER remove radioactive components from cartons until you are ready to use them.

If any of these components are broken, notify the local RPO immediately.

The RPO will survey the immediate area for radiological contamination and will supewise the removal of broken components.

The above listed radioactive components WILL NOT be repaired or disassembled.

Disposal of broken, unserviceable, or unwanted radioactive components will be accomplished in accordance with the instructions in AR 755-15.

TECHNICAL MANUAL

No. 11-5805-387 -20-1

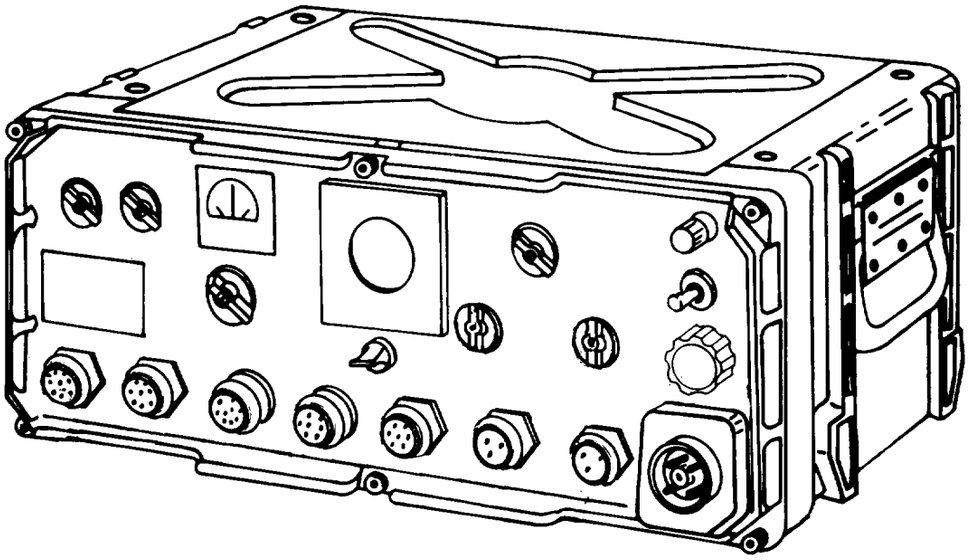
HEADQUARTERS
DEPARTMENT OF THE ARMY
Washington, DC, 5 April 1984

ORGANIZATIONAL MAINTENANCE MANUAL
MODEM RADIO TELETYPEWRITER
MD-522/GRC
(NSN 5815-00-999-5277)

REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, US Army Communications-Electronics Command and Fort Monmouth, ATTN: DRSEL-ME-MP, Fort Monmouth, New Jersey 07703. In either case, a reply will be furnished to you.

***This manual supersedes the organizational maintenance portion of TM 11-5805-387-15-1,2 November 1966, including all changes.**



MODEM RADIO TELETYPEWRITER MD-522/GRC

CHAPTER 1

INTRODUCTION

Section I. GENERAL INFORMATION

1-1. SCOPE

Type of Manual: Organizational Maintenance.
Model Number and Equipment Name: Modem Radio Teletypewriter MD-522/GRC.

Purpose of Equipment.

The MD-522/GRC is a device used with any standard teletypewriter equipment. It is used to convert direct-current (dc) marks and spaces into audio tones suitable for modulating radio transmitters for frequency-shift-keyed (fsk), radio frequency (rf) signal transmissions to distant stations. It is also used to convert fsk rf signals (received from distant transmitters) into marks and spaces for printing messages on the page printers or type punchers of teletypewriter equipment.

1-2. CONSOLIDATED INDEX OF ARMY PUBLICATIONS AND BLANK FORMS

Refer to the latest issue of DA Pam 310-1 to determine whether there are new editions, changes or additional publications pertaining to the equipment.

1-3. MAINTENANCE FORMS, RECORDS, AND REPORTS

a. Reports of Maintenance and Unsatisfactory Equipment

Department of the Army forms and procedures used for equipment maintenance will be those prescribed by DA Pam 738-750 as contained in Maintenance Management Update.

b. Report of Packaging and Handling Deficiencies

Fill out and forward SF 364 (Report of Discrepancy (ROD)) as prescribed in AR 735-11-2/ DLAR 4140.55/NAVMATlNST 4355.73A/AFR400-54/MCO 4430.3F.

c. Discrepancy in Shipment Report (DISREP) (SF 361).

Fill out and forward Discrepancy in Shipment Report (DISREP) (SF 361) as prescribed in AR 55-38/NAVSUPlNST 4610.33C/AFR 75.18/MCO P4610.19D/DLAR 4500.15.

1-4. DESTRUCTION OF ARMY ELECTRONICS MATERIEL

Destruction of Army electronics materiel to prevent enemy use shall be in accordance with TM 750-244-2.

1-5. ADMINISTRATIVE STORAGE

Administrative Storage of Equipment issued to and used by Army activities will have preventive maintenance performed in accordance with the PMCS charts (page 2-11) before storing. When removing the equipment from administrative storage the PMCS should be performed to assure operational

readiness. Disassembly and repacking of equipment for shipment or limited storage are covered in chapter 2, section VI of this manual.

1-6. REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIR)

If your Modem Radio Teletypewriter MD-522/GRC needs improvement, let us know. Send us an ElR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design. Tell us why a procedure is hard to perform. Put it on an SF 368 (Quality Deficiency Report). Mail it to us at: Commander, US Army Communications-Electronics Command and Fort Monmouth, ATTN: DRSEL-ME-MP, Fort Monmouth, New Jersey 07703. We'll send you a reply,

NOTE

Official nomenclature must be used when filling out report forms or looking up technical manuals.

1-7. NOMENCLATURE CROSS-REFERENCE LIST

COMMON NAME	OFFICIAL NOMENCLATURE
Modem	Modem Radio Teletypewriter MD-522/GRC

Section II. EQUIPMENT DESCRIPTION AND DATA

1-8. EQUIPMENT CHARACTERISTICS, CAPABILITIES AND FEATURES

Refer to Operator's Manual TM 11-5805-387-10-1.

1-9. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS

Refer to Operator's Manual TM 11-5805-387-10-1.

1-10. EQUIPMENT DATA

Refer to Operator's Manual TM 11-5805-387-10-1.

1-11. SAFETY, CARE AND HANDLING

Observe all WARNINGS, CAUTIONS and NOTES in this manual. Failure to do so may result in serious injury or loss of life.

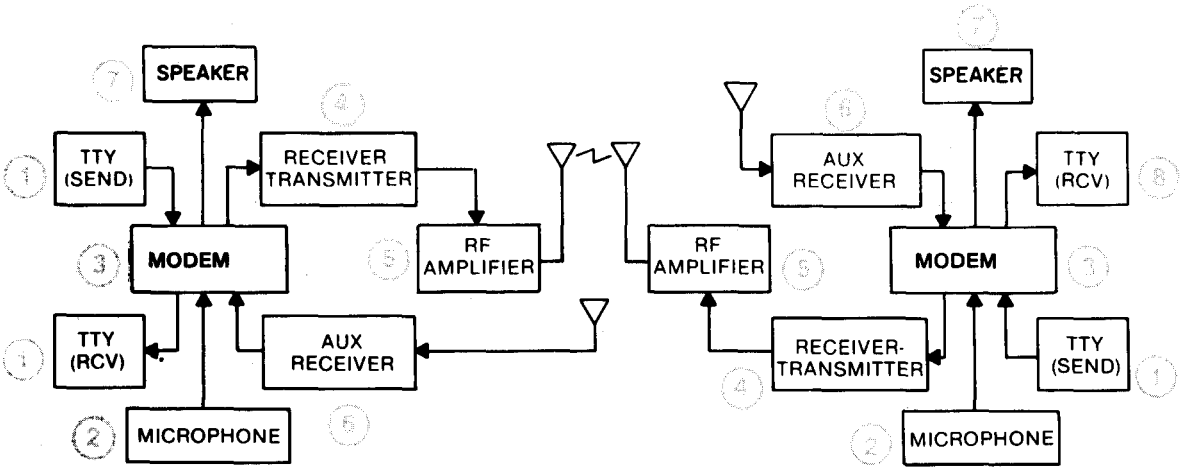
Section III. TECHNICAL PRINCIPLES OF OPERATION

1-12. TECHNICAL PRINCIPLES OF OPERATION

The modem provides single-channel, half-duplex or full-duplex communications when used with radio transmitters and receivers. It is used with standard teletypewriter equipment using 60 milli-ampere (mA) or 20 mA inputs and outputs.

Typical system applications are shown on the following pages. See TM 11-5805-367-34-1 for more extensive explanations on principles of operation.

1-13. TYPICAL CONFIGURATION FOR DUPLEX RADIO TELETYPEWRITER SYSTEM



(1) Teletypewriter (tty SEND) dc mark and space pulses are sensed by the modem.

(2) Voice signals from a microphone are also sensed by the modem.

(3) Teletypewriter dc pulses are converted to tty tones and combined with voice signals by the modem.

(4) The combined tty tones and voice signals are applied to a receiver-transmitter, and converted to an rf signal.

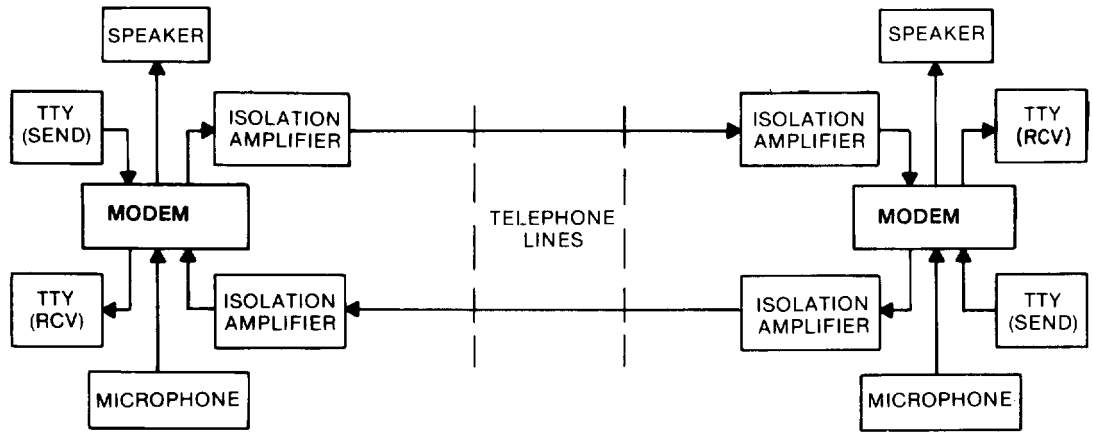
(5) This rf signal is then applied to an amplifier for transmission. The amplified rf signal is applied to an antenna and transmitted to a distant station.

(6) On the receive side, rf signals received from a distant site are converted by an auxiliary receiver and applied to the modem. The signals are separated and converted into voice signals and teletypewriter mark and space pulses.

(7) An audio output can be applied to a speaker for local use.

(8) The tty pulses are applied to a teletypewriter (tty RCV} and applied to page printers or tape punchers for message interpretation.

1-14. TYPICAL CONFIGURATION FOR DUPLEX LANDLINE (600 OHMS) TELETYPEWRITER SYSTEM



Teletypewriter (tty SEND) dc mark and space pulses are sensed by the modem.

Voice signals from a microphone are routed through the modem for switching purposes.

The modem converts the tty SEND mark and space pulses to tty tones.

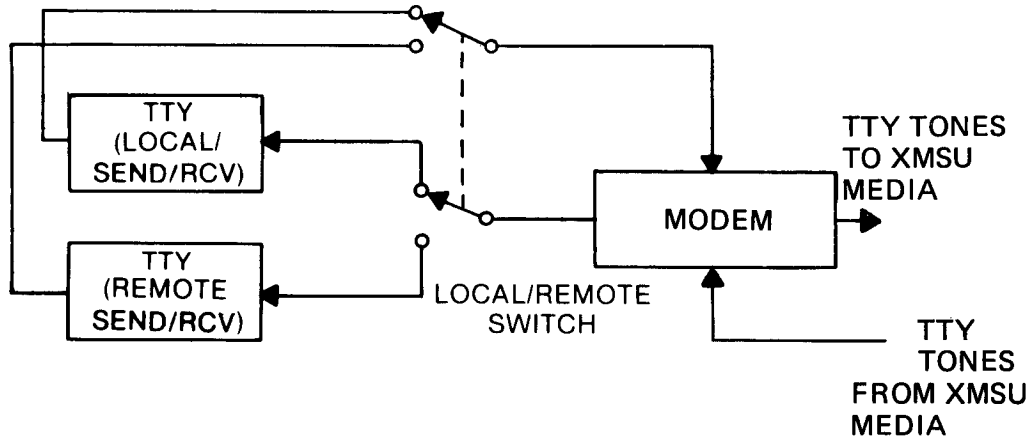
These tone and voice signals are applied to an isolation amplifier. This provides impedance matching for transmission over telephone lines to the distant station.

On the receive side, an isolation amplifier provides impedance matching. The signals are then applied to the modem. Tty tones are then converted to dc mark and space pulses.

The tty pulses are applied to a teletypewriter (tty RCV) and applied to page printers or tape punchers for message interpretation.

An audio output can be applied to a speaker for local use.

1-15. TYPICAL CONFIGURATION OPERATION



1 Teletypewriter (local or remote send) dc mark and space pulses are sensed by modem.

2 The modem converts tty dc pulses to tty tones for transmission.

3 With LOCAL-REMOTE switch on control panel (AN/GRC-142, -122) or switch assembly (AN/GRC-142A, -142B, -122A, -122B) in REMOTE or LOCAL position, tty dc pulses are sent to [tty (REMOTE)] on local receive circuits and applied to page printers or tape punches for message interpretation.

4 Received tty tones are converted by the modem into dc mark and space pulses.

NOTE

When connected in the pony circuit configuration, the modem provides local teletypewriter communications between the local receiving teletypewriter base and a remote (pony) teletypewriter located somewhere in the nearby area of the base.

CHAPTER 2

MAINTENANCE INSTRUCTIONS

Section I. REPAIR PARTS, SPECIAL TOOLS AND SUPPORT EQUIPMENT

2-1. TOOLS AND TEST EQUIPMENT

Tools and test equipment required for organizational maintenance are listed in the maintenance allocation chart (MAC) in appendix B of this manual.

2-2. SPECIAL TOOLS, TMDE AND SUPPORT EQUIPMENT

There are no special tools or TMDE required for organizational maintenance of this equipment.

2-3. REPAIR PARTS, SPECIAL TOOLS AND SUPPORT EQUIPMENT

Refer to organizational, direct support, and general support maintenance repair parts and special tools list (RPSTL) manual TM 11-5805-387-20P-1.

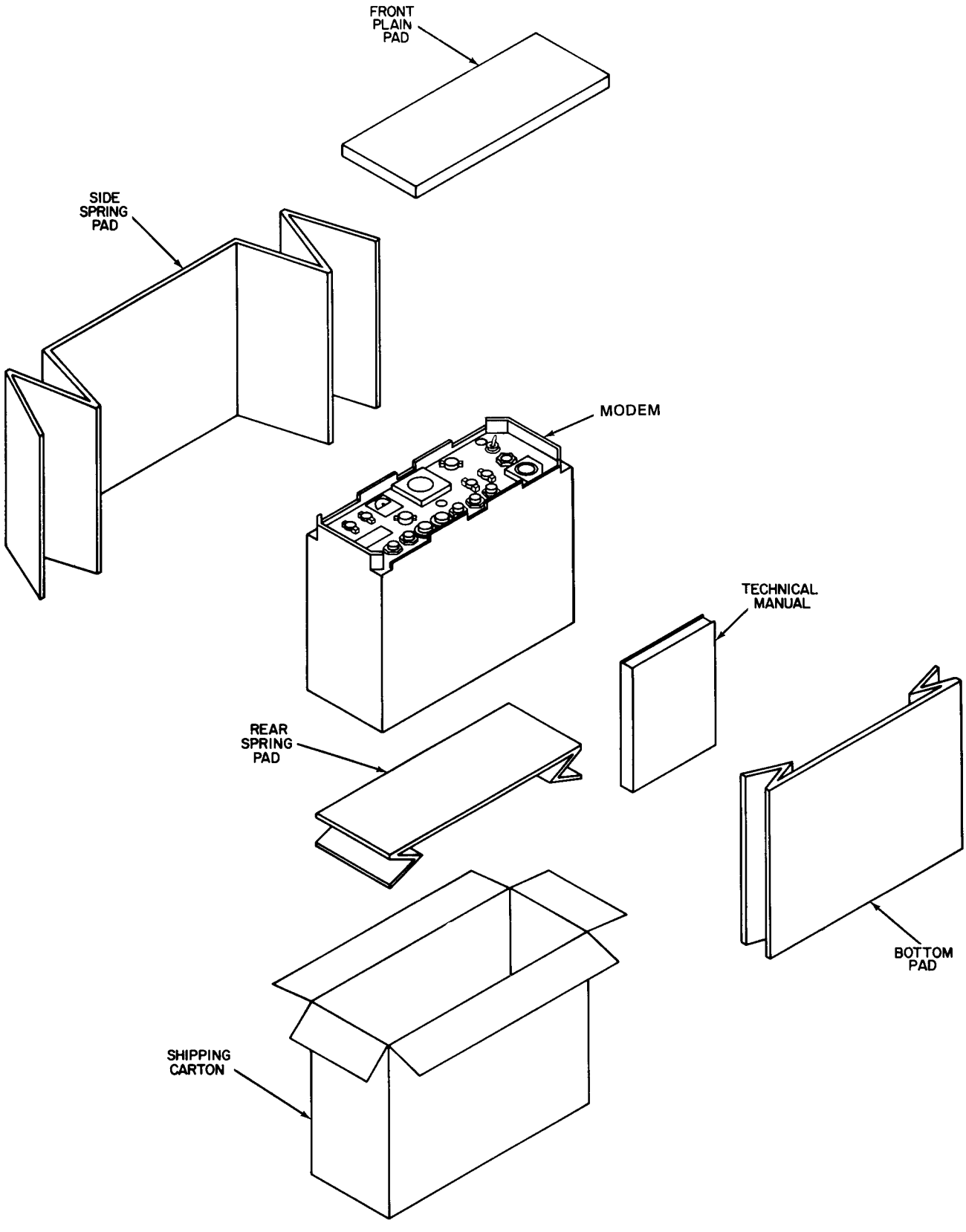
Section II. SERVICE UPON RECEIPT

NOTE

Do not unpack modem until you unpack and install the mount.

2-4. UNPACKING THE MODEM

ITEM	ACTION	REMARKS
1. Carton	Open.	
2. Modem	Unpack.	See packaging diagram on following page.
	Inspect for damage caused during shipment.	Report any damage on DD Form 6, Packing Improvement Report.
	Compare with packing list.	Be sure shipment is complete. Report any differences according to instructions in DA Pam 738-750.
	Check for modifications.	Check on front panel near nomenclature plate for any modification plate for any modification work order (MWO) numbers. They will appear only if the unit has been used or reconditioned, Current MWO'S which apply to the modem are listed in DA Pam 310-1. Apply all URGENT MWO'S. Schedule all NORMAL MWO'S.


FRONT PLAIN PAD
SIDE SPRING PAD
MODEM
TECHNICAL MANUAL
REAR SPRING PAD
BOTTOM PAD
SHIPPING CARTON

2-5. INSTALLATION INSTRUCTIONS

CAUTION

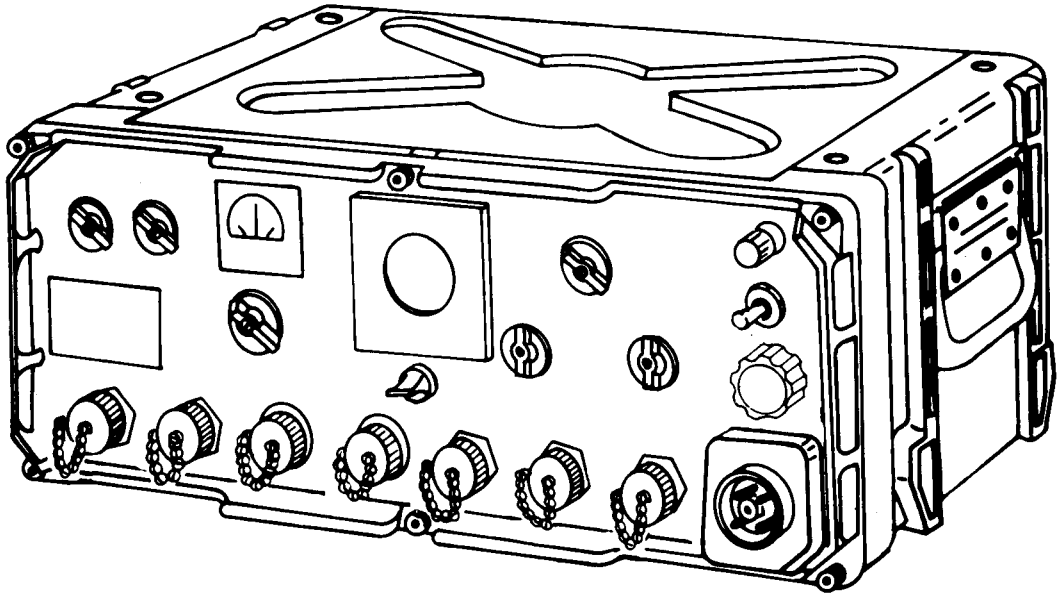
Choose an installation space for the modem where adequate ventilation is provided for transistor heat dissipation. Do not install unit close to other heat-producing equipment, such as power units and space heaters. Excessive heat will damage the modem.

a. Tools, Test Equipment and Materials Needed for Installation

- All tools you will need to install the modem are in Tool Kit, Electronic Equipment TK-101/G.

b. Mounting Procedure

- The modem is designed to be used as part of a system, so determine correct installation of the unit by its end use:
- The modem may be stack-mounted with other units of similar case construction.



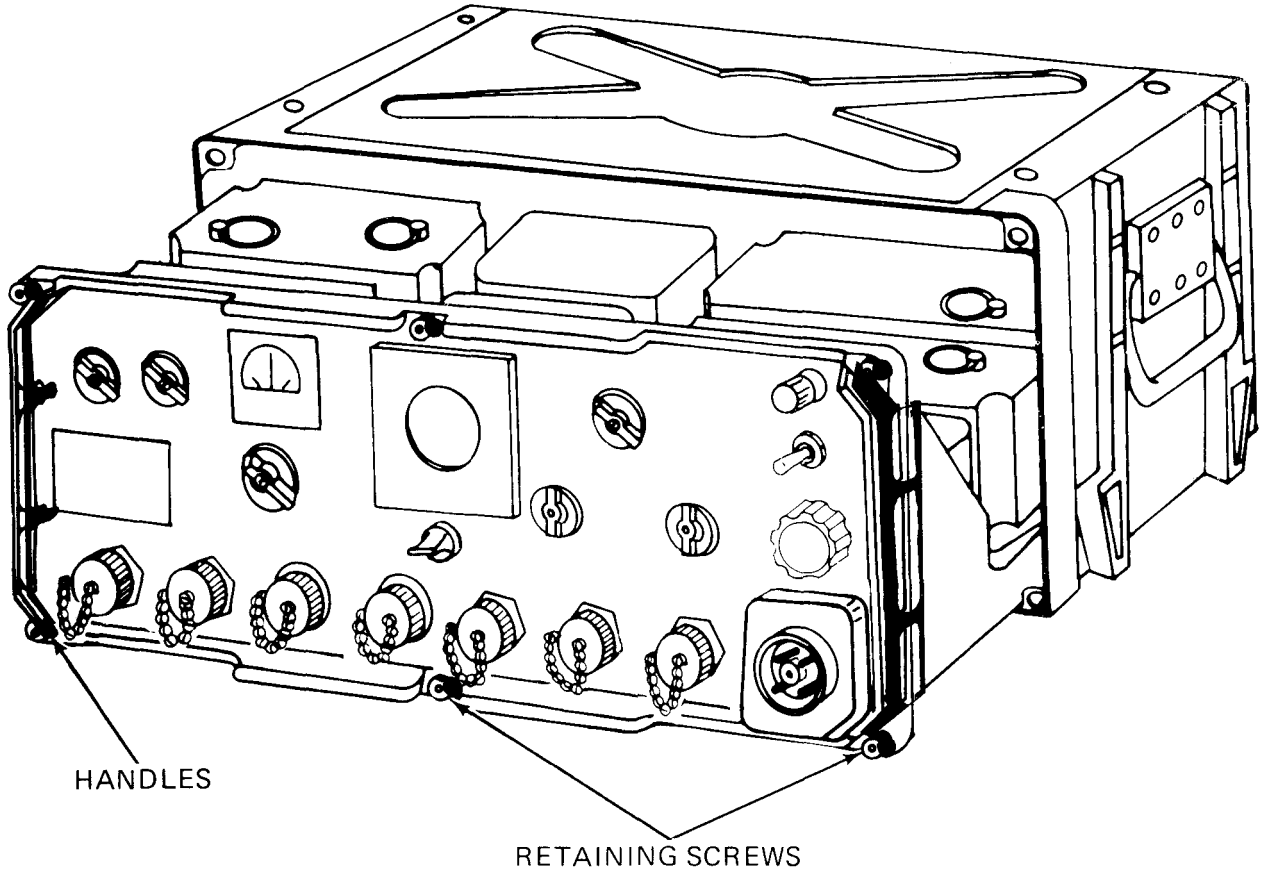
MODEM RADIO TELETYPEWRITER
MD-522/GRC

c. Preliminary Servicing and Adjustment of Equipment

Make initial adjustments before connecting cables for modem operation between units.

NOTE

The following adjustments can only be made with modem chassis removed from its case. See page 2-19, for removal of chassis.

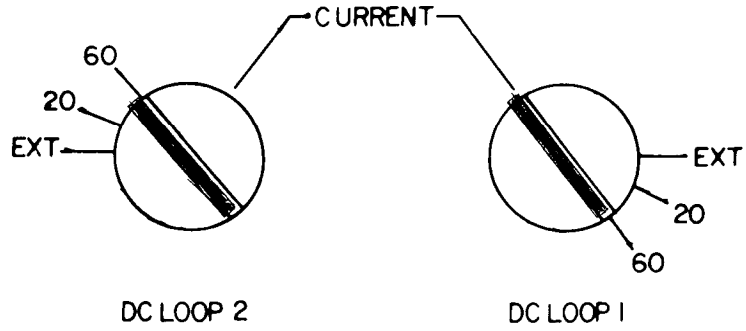


MODEM RADIO TELETYPEWRITER MD-522/GRC

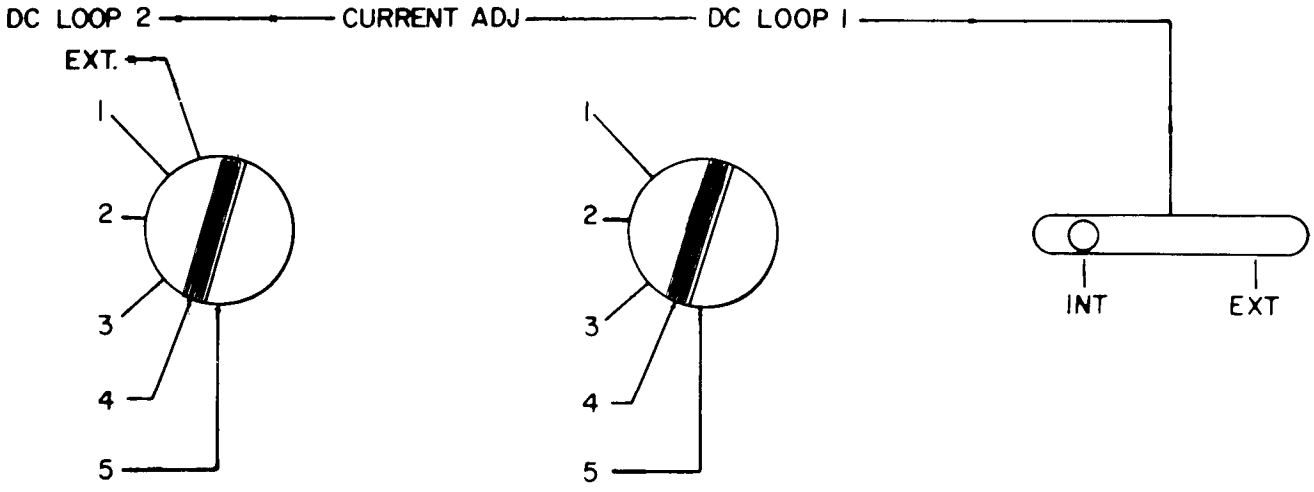
(1) Adjusting Loop Current Internal/External Switch.

- Current for direct current (dc) loop No. 1 and dc loop No. 2 may be supplied by internal loop battery module A5 or by external means.

Switches located on loop battery module A5 must be set in accordance with the radio teletypewriter set mode of operation.



SERIAL NUMBERS 1-200



SERIAL NUMBERS 200+

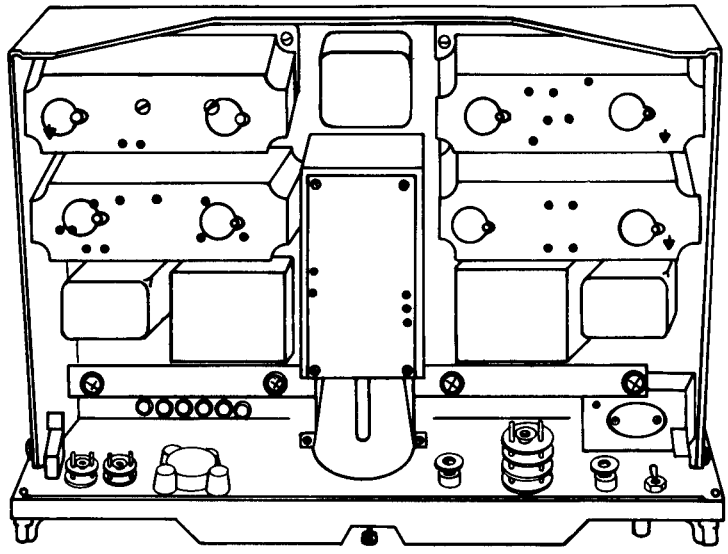
NOTE

Differences exist between the switches on the modem with serial numbers 1 through 200 and those with serial numbers 201 and above.

SERIAL NUMBERS

200 AND BELOW

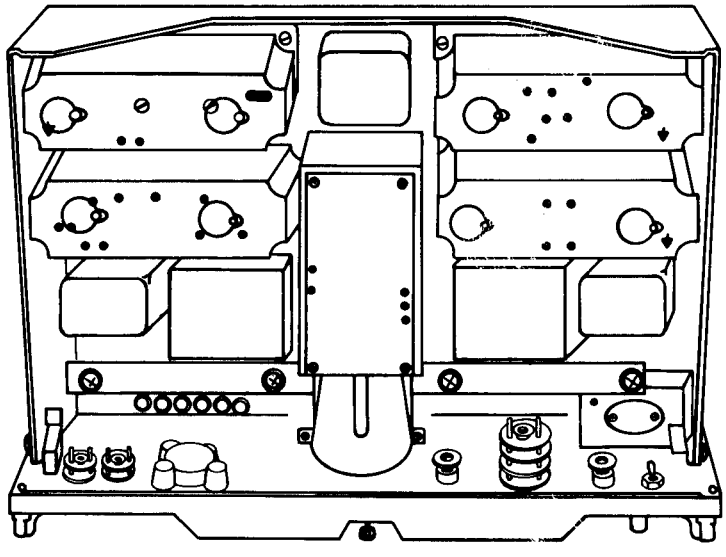
ARE PICTURED HERE



SERIAL NUMBERS

201 AND ABOVE

ARE PICTURED HERE



(2) Adjustment of Transmit Norm/Rev Switch.

In most teletypewriter transmission and reception, lower frequency tone is used for mark pulses and higher frequency tone for space pulses.

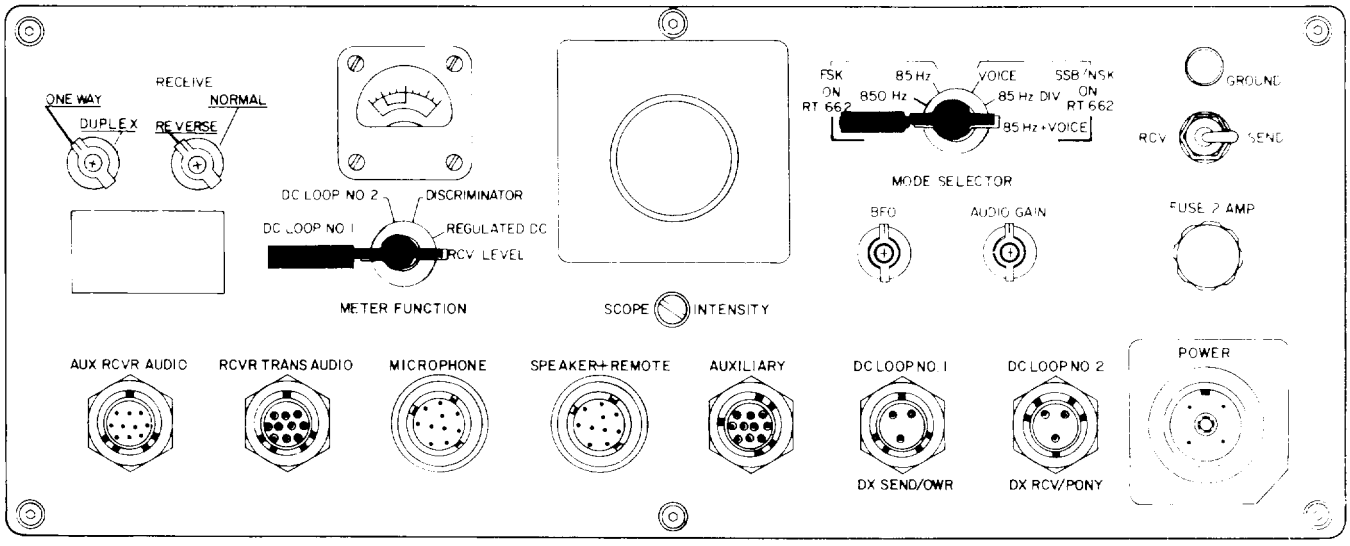
- Transmit NORM/REV toggle switch A3A1S1 located on board A3A1 of transmitter module A3 permits modem to transmit mark-space tones in reverse, if necessary.
- Remove module dust cover as described in paragraph 2-10b.
- Set NORM/REV switch according **to type of transmission required.**
- Replace module dust cover.

d. Cable Connections

CAUTION

Avoid transistor damage by always setting power switches to OFF before making cable connections. Check polarity and measure voltage load of power source before making connections. Transistors may be permanently damaged by improper voltage or polarity.

- Make all necessary external connections to the modem at bottom of front panel as determined by system requirements.



NOTE

No connection cables are supplied with the modem; you must supply all cables needed for specific connections.

Section III. PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

2-6. GENERAL

The following information is for **QUARTERLY** preventive maintenance checks and services (PMCS) of the modem. Quarterly PMCS should be performed every 90 calendar days of 8-hour-per-day operation. Maintenance forms and records to be used and maintained on this equipment are specified in DA Pam 738-750. Perform all checks and services listed in table 2-1. If the equipment is operated 16 hours per day, check at 45 day intervals.

NOTE

PMCS for the modem is limited to exterior and interior of chassis and case, and to exterior of modules ONLY.

a. Tools, Test Equipment and Material Needed for Organizational Level Maintenance.

- All tools you will need for maintenance on the modem are in Tool Kit, Electronic Equipment TK-101/G (SC 5180-91-CL-R13).
- Required test equipment: Multimeter AN/URM-105.
- Required material: Cement, 3M Co. ED-847. (item 1, app. D)
  Fine sandpaper (item 2, app. D)
  Cleaning cloth (item 3, app. D)
  Soft-bristle brush (item 4, app. D)
  Dishwashing detergent (item 5, app. D)
  Cleaning compound (item 6, app. D)

b. Routine Services

Routine services are a collection of checks and observations performed by the organizational maintenance at all times. Routine services are not listed in the preventive maintenance checks and services table, in order to separate the nonoperational from the operational services.

You should perform the following routines as necessary. Organizational maintenance personnel will not be required to perform routine operator services or functions.

- Check for cut or frayed cables
- Check for dented, bent, or broken components
- Check for rusting
- Check for loose nuts, bolts, and connectors

Service the following items.

- Chassis
- Modules
- Jacks
- Gaskets
- If you find any damage during PMCS, refer to the troubleshooting table (table 2-2) or the maintenance procedures in this manual for instructions on how to correct it. If the instructions are not there, notify your supervisor. A higher category of maintenance may be required.

NOTE

Use the number from the ITEM column of the PMCS TABLE as the TM ITEM NO. for DA Form 2404 (Equipment Inspection and Maintenance Worksheet).

DA FORM 2404, EQUIPMENT INSPECTION AND MAINTENANCE WORKSHEET.

EQUIPMENT INSPECTION AND MAINTENANCE WORKSHEET

For use of this form see TM 38-750, the proponent agency is the Office of the Deputy Chief of Staff for Logistics

1. ORGANIZATION		2. NOMENCLATURE AND MODEL					
3. REGISTRATION/SERIAL/FSN	4a. MILES	b. HOURS	c. ROUNDS FIRED	d. HOT STARTS	5. DATE	6. TYPE INSPECTION	

7. APPLICABLE REFERENCE			
TM NUMBER	TM DATE	TM NUMBER	TM DATE

INSTRUCTIONS - Perform each check listed in the TM applicable to the inspection performed. Following the sequence listed in pertinent TM, complete form as follows:

COLUMN a - Enter TM item number.

COLUMN b - Enter the applicable condition status symbol.

COLUMN c - Enter deficiencies and shortcomings.

COLUMN d - Show corrective action for deficiency or shortcoming listed in Column c.

COLUMN e - Individual ascertaining completed corrective action initial in this column.

ALL INSPECTIONS AND EQUIPMENT CONDITIONS RECORDED ON THIS FORM HAVE BEEN DETERMINED IN ACCORDANCE WITH DIAGNOSTIC PROCEDURES AND STANDARDS IN THE TM CITED HEREON.

8a. SIGNATURE *(Person(s) performing inspection)*	8b. TIME	9a. SIGNATURE *(Maintenance Supervisor)*	9b. TIME	10. MANHOURS REQUIRED

TM ITEM NO. a	STATUS b	DEFICIENCIES AND SHORTCOMINGS c	CORRECTIVE ACTION d	INITIAL WHEN CORRECTED e

TABLE 2-1. QUARTERLY PMCS TABLE

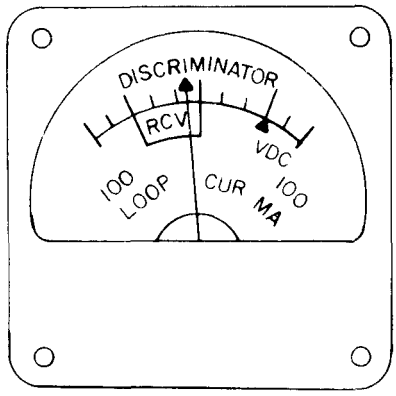
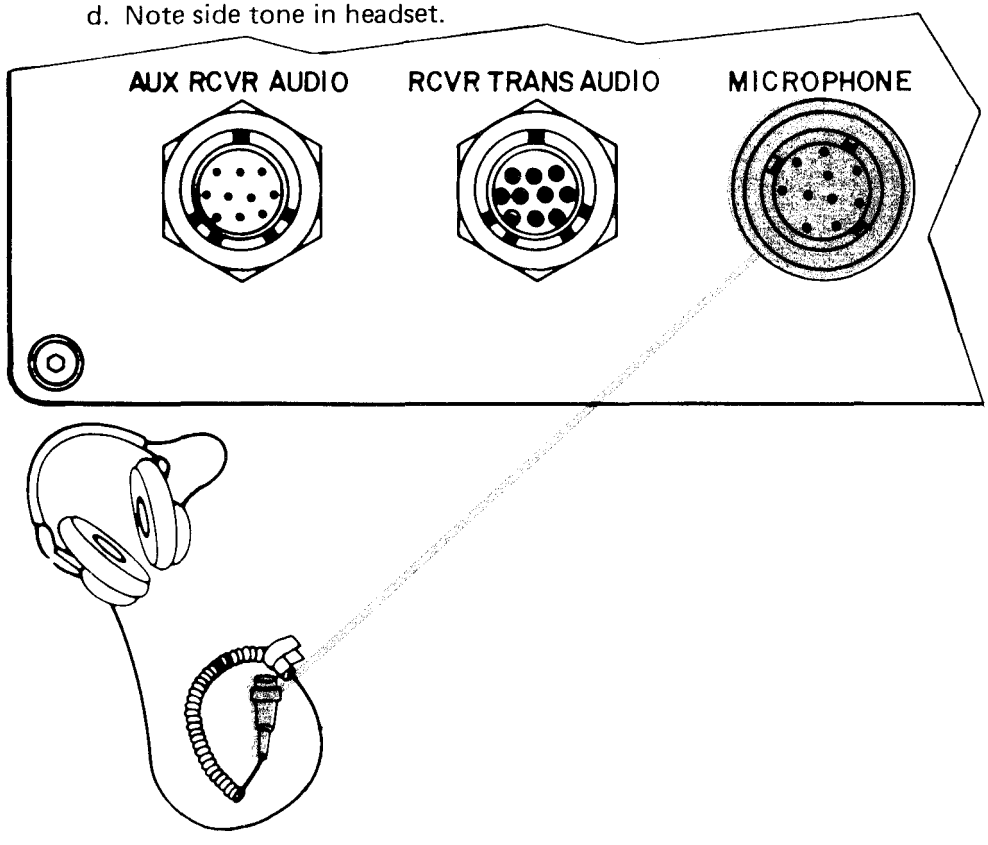
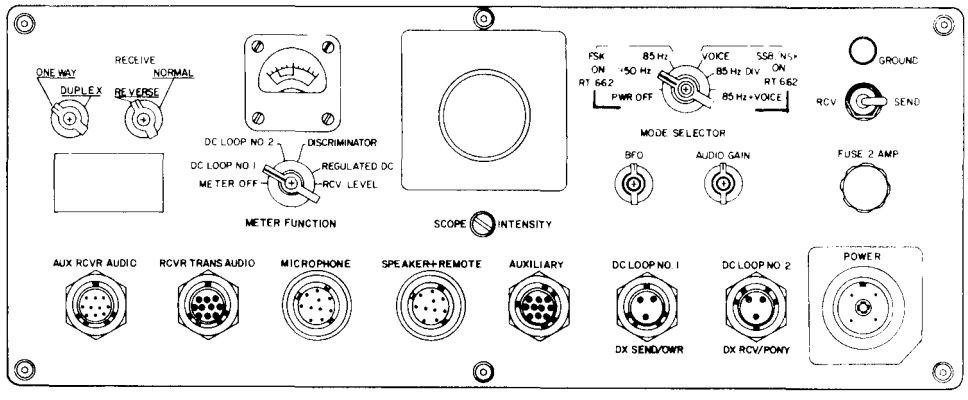
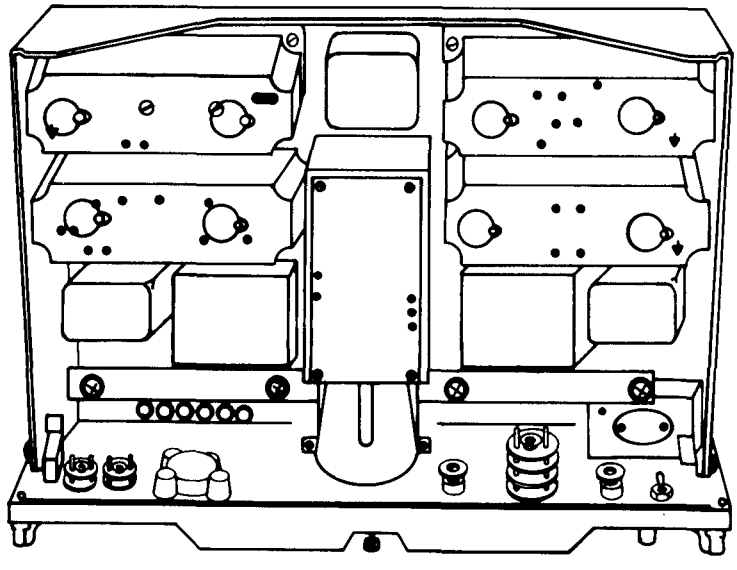
ITEM NO.	ITEM TO BE INSPECTED	PROCEDURES
1	Operational Check	Check the modem by operating it. (Refer to TM 11-5805-387-10-1.)
2	Front Panel Meter	Be sure meter is showing correct indication for dc power input, discriminator, dc loops or RCV setting, depending on operation. 
3	Voice Signal	Perform the following check (Refer to voice transmission procedure in TM 11-5805-387-10-1): a. Put on headset. b. Attach microphone at microphone connector. c. Press and hold switch to key microphone and talk. d. Note side tone in headset. 

TABLE 2-1. QUARTERLY PMCS TABLE (CONTINUED)

ITEM NO.	ITEM TO BE INSPECTED	PROCEDURES
4	Front Panel Gasket	Inspect front panel gasket for leaks, cracks and for worn or loose edges. Replace if necessary. (See para. 2-12.)
5	Scope	Inspect scope to see if it is working properly.
		
6	Modules	Be sure that module plugs and sockets are clean, intact and fit tightly. Firmly seat all five modules if necessary. 
7	Publications	Check DA PAM 310-1 to determine if new applicable MWO'S have been applied. All URGENT MWO'S must be applied immediately.

Section IV. TROUBLESHOOTING

2-7. GENERAL

- Troubleshooting at the organizational maintenance level requires you to locate any trouble as quickly as possible.
- Once trouble is located, repair or replace the part, if you are authorized to do so or determine if a higher category of maintenance is required. Repairs by organizational maintenance are limited by tools, test equipment and replacement parts allocated to that level.

NOTE

Before using troubleshooting table (table 2-2), check your work order and talk to the operator, if possible, for a description of symptoms if trouble occurred while equipment was in operation.

Troubleshooting Table (Table 2-2)

- Table 2-2 lists common problems that may occur during operation or maintenance of the modem.
- Follow these steps to use table 2-2:
  1. Find the problem under MALFUNCTION.
  2. Check for possible causes of the problem under TEST OR INSPECTION.
  3. Use the procedures under CORRECTIVE ACTION to correct the problem.
- This manual cannot list all trouble that may occur, nor everything to check nor all possible procedures to correct troubles listed. If trouble is not listed in table 2-2 or is not corrected by the procedures under CORRECTIVE ACTION, notify your supervisor.

WARNING

Dangerous voltages exist in the equipment. For some of the following procedures, you must remove the modem chassis from its case. Be sure equipment is turned OFF before removing chassis, then follow instructions in paragraph 2-10.

Table 2-2. TROUBLESHOOTING

MALFUNCTION

TEST OR INSPECTION

CORRECTIVE ACTION

1. No +20 volt dc indication on front panel meter.

Step 1. See if fuse is in working order.

If fuse is defective, replace.

Step 2. Use Multimeter AN/URM-105 to check for proper input.

Apply proper polarity and voltage to POWER input jack.

2. No +20 volt dc indication on front panel but (primary) power input normal.

Step 1. Be sure receiver audio module A1 is securely seated in its socket.

Securely seat module A1 in its socket.

Step 2. Use Multimeter AN/URM-105 to check switches S3 and S4F for bad contacts.

If contacts are bad, higher category of maintenance required.

3. No indication on front panel meter with METER FUNCTION switch at RCV LEVEL.

Step 1. Check for loose or damaged RCVR TRANS AUDIO or AUX RCVR AUDIO cables.

Be sure the associated receiver is working properly and the appropriate connectors are clean and fit tightly.

Step 2. Use Multimeter AN/URM-105 to check switches S3 and S1 for bad contacts.

If contacts are bad, higher category of maintenance required.

4. No indication on front panel meter of loop current in dc loops No. 1 and No. 2.

Step 1. Check for loose or damaged dc loop No 1 or dc loop No 2 cables.

Be sure that the appropriate connector is clean and fits tightly. If cables are shorted or have open conductors, replace them.

Step 2. Use Multimeter AN/URM-105 to check switch S3 for bad contacts. (See page 2-16 for position of S3).

If contacts are bad, higher category of maintenance required.

Table 2-2. TROUBLESHOOTING (continued)

MALFUNCTION

TEST OR INSPECTION

CORRECTIVE ACTION

Step 3. Use Multimeter AN/URM-105 to check switch S2 for bad contacts.

If contacts are bad, higher category of maintenance required.

5. Scope display malfunction. (See figures for scope traces for properly tuned associated radio receivers.)

Step 1. Be sure scope module A2 is securely seated in socket.

Securely seat module A2 back in its socket.

Step 2. Remove module A2 from its socket and visually check for any rust or corrosion.

Remove corrosion by lightly sanding with fine sandpaper.

6. No voice reception.

Step 1. Be sure receive module A4 is securely seated in a corrosion-free socket.

Step 2. Check for loose or damaged SPEAKER + REMOTE or MICROPHONE cables.

Be sure that associated connectors are clean and fit tightly. If cables are shorted or have open conductors, replace them.

Step 3. Use Multimeter AN/URM-105 to check switch S4E for bad contacts. (Page 2-16 for position of S4.)

If contacts are bad, higher category of maintenance required.

7. No voice transmission; teletypewriter (tty) normal.

Step 1. Check for loose or damaged AUXILIARY, SPEAKER + REMOTE or MICROPHONE cables.

Be sure that associated connectors are clean and fit tightly. If cables are shorted or have open conductors, replace them.

Step 2. Use Multimeter AN/URM-105 to check switch S4B or S4C for bad contacts. (See page 2-16 for position of S4.)

If contacts are bad, higher category of maintenance required.

Table 2-2. TROUBLESHOOTING (continued)

MALFUNCTION

TEST OR INSPECTION

CORRECTIVE ACTION

8. No tty transmission; voice normal.

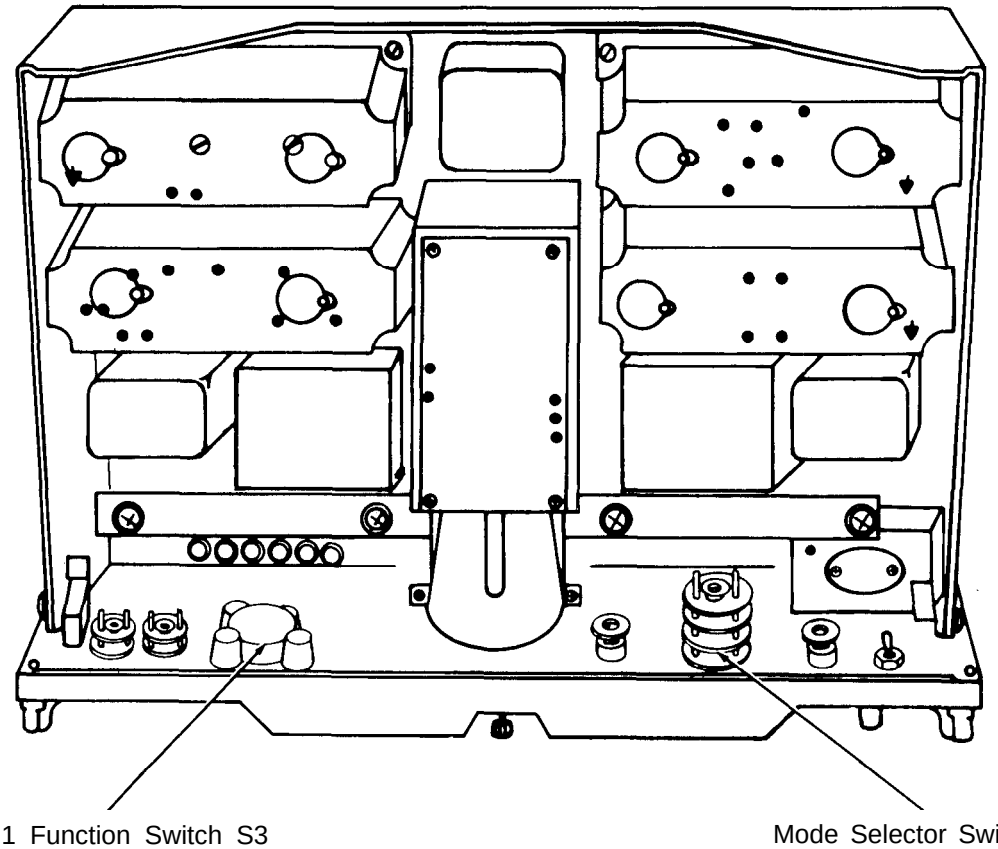
Use Multimeter AN/URM-105 to check switch S4D for bad contacts. (See figure below for position of S4.)

If contacts are bad, higher category of maintenance required.

9. No tty or voice transmission.

Be sure transistor module A3 is securely seated in a corrosion-free socket,

Remove module A3 from its socket and visually check for any rust or corrosion. Remove corrosion by lightly sanding with fine sandpaper. Securely seat module A3 back in its socket.



Meter M1 Function Switch S3

Mode Selector Switch S4

Section V. MAINTENANCE PROCEDURES

2-8. GENERAL

Organizational maintenance of modem is limited to:

1. INSPECTION AND SERVICE
   . Interior of modem case and exterior of modules.
2. REMOVAL
   . Modem chassis from case.
   . Modules and dust cover.
3. CLEANING
   . Exterior and interior of modem chassis and case and exterior of modules.
4. REMOVAL AND REPLACEMENTS
   . Front panel gasket.
   . Module dust covers and modules.
   . Modem chassis into case.
5. TESTING
   . Front panel assembly.
6. PAINTING
   . Metal surfaces.
7. ADJUSTMENTS
   . All controls on exterior of modem.

2-9. INSPECTION AND SERVICE

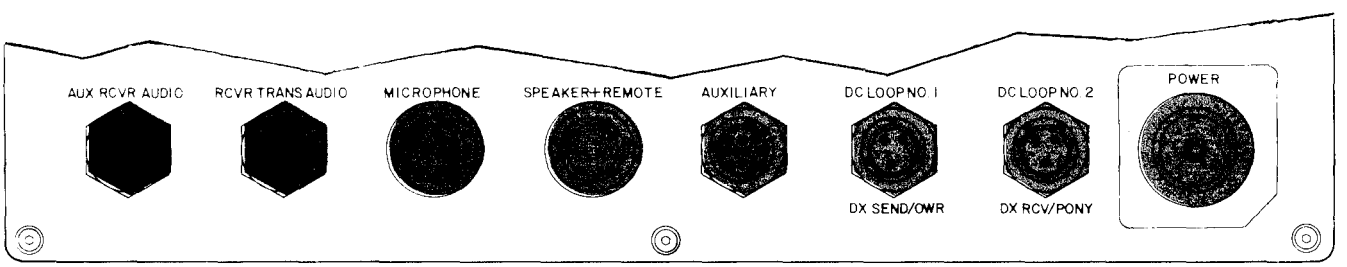
Inspect and service interior of modem case and exterior of modules. Do not remove module covers. Check for dirt, dust, or moisture; check for loose screws or nuts; check for loose or broken control knobs and shorted or open connector contacts.

2-10. REMOVAL

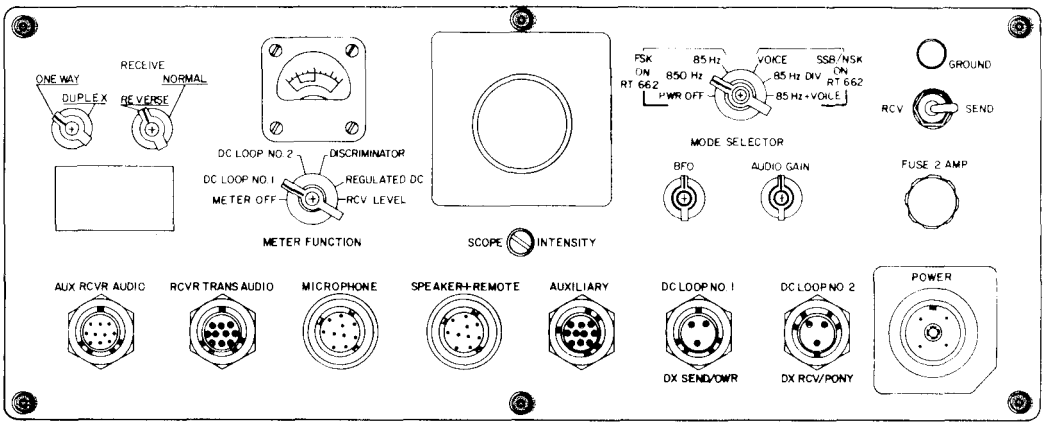
a. Modem Chassis from Case

Follow procedure given below.

Disconnect and label all external cables from front panel connectors.



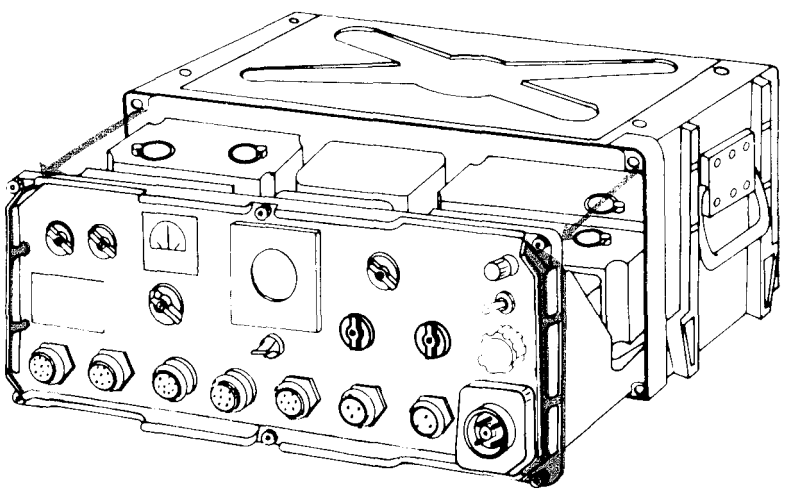
Loosen six captive screws around outside edge of front panel.



WARNING

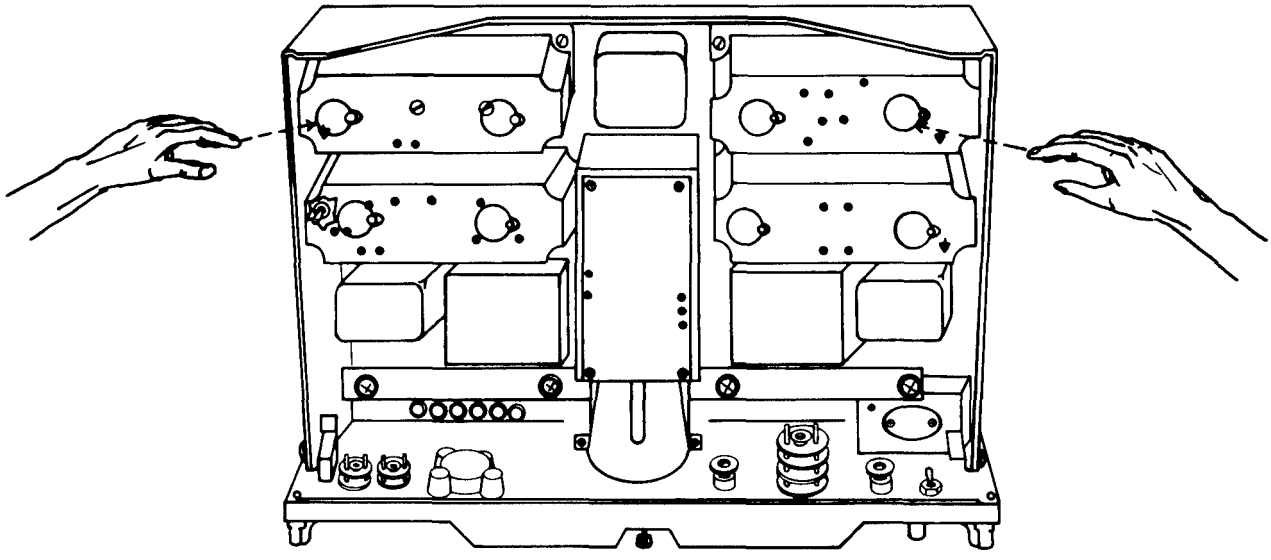
Be careful when pulling modem chassis from case; it weighs 36 pounds.

Grasp raised ribbed frame around outside edge of front panel. Gently pull modem chassis out of case.



b. Modules and Dust Cover.

To remove module, loosen four captive holddown screws that secure module to chassis. Pull up and turn on bail handles on top of module. Lift module out. To remove dust cover, turn bail handles 90° counterclockwise until they release. Lift off cover. Far scope module A2, remove four screws from cover and lift it off.



2-11. CLEANING

Clean exterior and interior of modem chassis and case and exterior of modules only. Do not remove module covers.

CAUTION

Do not press on meter or scope face when cleaning,

- Remove dust and loose dirt from outside surfaces of the modem with a clean, soft cloth (item 3, app. D). Cloth may be dampened with water, and mild soap (item 5, app. D) may be used for better cleaning.

WARNING

See trichlorotrifluoroethane warning on page a.

WARNING

See compressed air warning on page a.

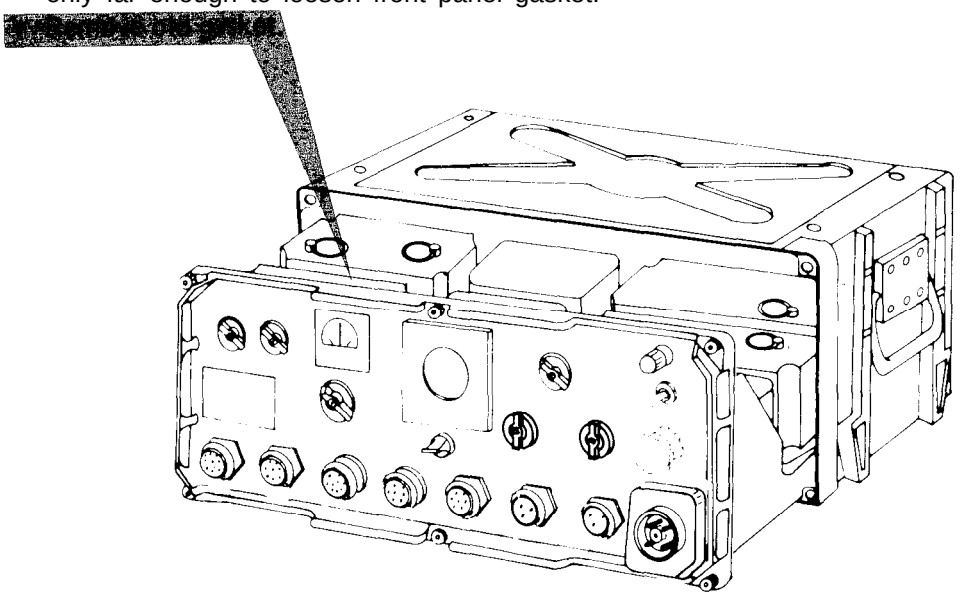
- Remove grease, fungus and ground-in dirt from case. Use a cloth dampened (not wet) with cleaning compound (item 6, app. D).
- Remove dust or dirt from plugs and jacks with a brush (item 4, app. D).

2-12. REMOVAL AND REPLACEMENT

a. Front Panel Gasket

Replace front panel gasket on modem if it is cracked, broken, frayed, worn, or out of its groove and flattened. Follow this procedure:

- Follow instructions given in paragraph 2-10 for removing modem from case. Pull chassis out only far enough to loosen front panel gasket.



WARNING

See trichlorotrifluoroethane warning on page a.

WARNING

See compressed air warning on page B.

- Remove all cement and dirt from groove in which gasket is seated. Use a cloth dampened (not wet) with cleaning compound (item 6, app. D).
- Spread thin film of ED-847 (item 1, app. D) cement in groove.
- Place new gasket in groove. Gently press it to ensure complete bonding.

NOTE

Let cement dry for at least 1 hour before placing chassis back into case, so the gasket won't stick to the chassis.

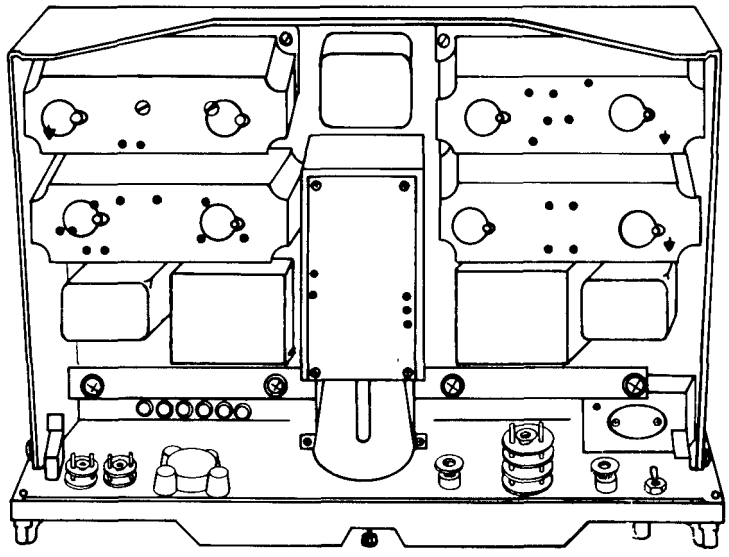
- Follow instructions in paragraph 2-13 to replace chassis into case after replacing front panel gasket.

b. Module Dust Covers and Modules.

To replace dust covers, place cover over module, press down on bail handles and turn approximately 90° clockwise until they lock in place. For scope module A2, place cover over module and tighten four screws to hold cover in place.

Plug new or required module into appropriate chassis connector.

Secure module to chassis by tightening four captive holddown screws.

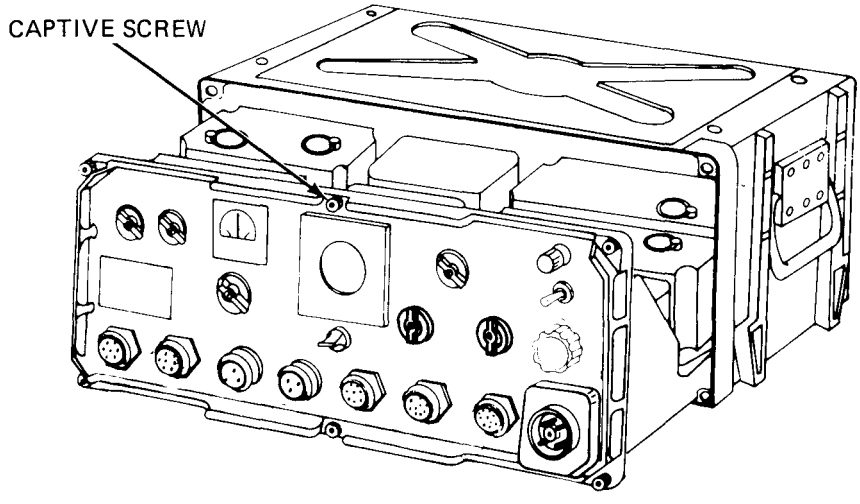


To replace modem chassis into case, see paragraph 2-13.

2-13. REPLACING MODEM CHASSIS IN CASE

Follow Procedure given below:

- Be sure modem case is top side up. (Four depressions on top of case).
- Grasp chassis by raised ribbed frame (not components); begin sliding chassis into case. When about 1 inch of chassis remains outside case, maneuver chassis until it engages guide prongs at back of case. Slide chassis into case.



- Tighten six front panel screws.

2-14. TESTING

Locate faulty components mounted on front panel and check for shorts at the power connector.

2-15. PAINTING

Remove rust and corrosion from metal surfaces by lightly sanding with fine sandpaper (item 2, app. D). Brush two thin coats of the proper paint on bare metal to protect it from further corrosion. Refer to applicable procedures in TB 43-0118.

2-16. ADJUSTMENT

Check front panel controls to be sure that they operate freely.

Section VI. PREPARATION FOR STORAGE AND SHIPMENT

2-17. SECURITY PROCEDURES

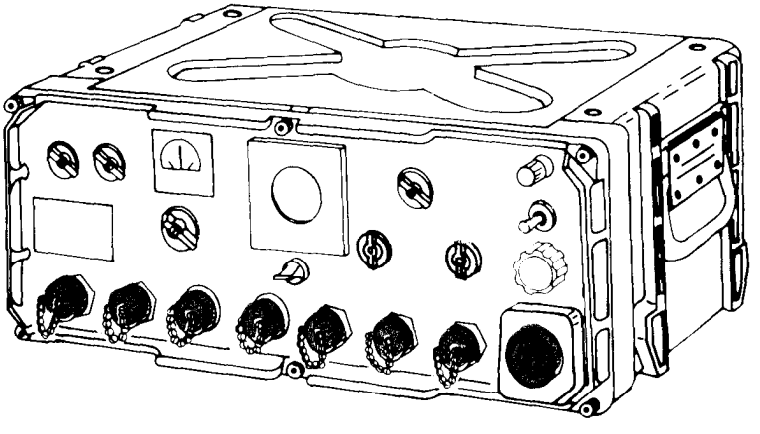
Refer to AR 190-11 or AR 190-13.

2-18. DISASSEMBLY OF EQUIPMENT

Use the procedures below when placing the modem in storage or moving it to a different location.

a. Disconnecting Cables.

- Turn off power supply to modem.
- Disconnect power cable from POWER connector.
- Disconnect all cables attached to front panel connectors. Replace dust caps on connectors.



MODEM RADIO TELETYPEWRITER MD-522/GRC

b. Component Disassembly

. If modem is installed on a mounting base, such as MT-3140/GRC-106, pull release handles on the base towards you while turning them towards the outside of the unit.
. Lift the modem off of the mounting base.

2-19. REPACKING FOR SHIPMENT

. If modem is to be moved over a short distance for mediate re-use, put it in a corrugated or wooden box and place padding over the control panel. Use rags or crumpled paper for padding.

CAUTION

Do not stack other equipment on top of modem.

2-20. REPACKING FOR STORAGE

. If modem is to be stored for longer than two weeks or is to be shipped for use by r use by other personnel or activities, return it to its original shipping container (page 2-3).).
. Fold a piece of corrugated cardboard (W5c, B-flute) to form a spring (shock) pad for bottom of carton. Set the spring pad in the carton.
. Place modem in the carton.
. Fold sheets of corrugated cardboard to form spring pads for the front, rear and sides of modem. Set them in place.
. Slide a sheet of corrugate (A/B) doublewall cardboard between the front spring pad and the carton wall.
. Fold a sheet of corrugated cardboard to form a spring pad for the top of modem; set It in place.
. Close the carton cover and secure the edges with water resistant tape (PPP-T-76, 3-inch).
. Place all TM's in a barrier bag and tape the bag closed.

2-21. TYPES OF STORAGE

. Short term (administrative) = 1 to 45 days. All equipment in administrative storage must be able to be made ready within 24 hours for use on a mission. Before placing any item in administrative storage, perform the next scheduled PMCS and correct or repair any deficiencies you find. The administrative storage site should provide required protection from extreme weather conditions and allow you to reach the equipment for visual inspections or exercises when applicable.
. Intermediate = 46 to 180 days.
. Long term or flyable = no time limit.

APPENDIX A

REFERENCES

A-1. INTRODUCTION

The Consolidated Index of Army Publications and Blank Forms, DA PAM 310-1, should be consulted frequently for revisions and new publications that pertain to this manual. The following is a list of all forms, technical bulletins and technical manuals referenced in this manual.

A-2. FORMS

DA Form 2028	Recommended Changes to Publications and Blank Forms
DA Form 2404	Equipment Inspection and Maintenance Worksheet
SF Form 361	Discrepancy in Shipment Report
SF Form 364	Report of Discrepancy (ROD)
SF Form 368	Quality Deficiency Report

A-3. TECHNICAL BULLETINS

TB 43-0116	Identifications of Radioactive Items in the Army Supply System
TB 43-0118	Field Instructions for Painting and Preserving Electronics Command Equipment Including Camouflage Pattern Painting of Electronic Shelter
TB 43-0122	Instructions for the Safe Handling and Identification of US Army Communication-Electronics Command Managed Radioactive Items in the US Army Supply System

A-4. TECHNICAL MANUALS

TM 11-5805-387-10-1	Operator's Manual: Modem Radio Teletypewriter MD-522/GRC
TM 11-5805-387-20P-2	Organizational Repair Parts List: Modem Radio Teletypewriter MD-522/GRC
TM 11-5805-387-24P-1	Organizational, Direct Support, and General Support Maintenance Repair Parts and Special Tools Lists (Including Depot Maintenance Repair Parts and Special Tools) for Modem Radio Teletypewriter MD-522/GRC (NSN 5815-00-919-4800)
TM 11-5805-387-34-1	Direct Support and General Support Maintenance: Modem Radio Teletypewriter MD-522A/GRC
TM 11-6625-203 -12	Operator's and Organizational Maintenance Manual: Multimeter AN/URM-105 Including Multimeter ME-77/U
TM 38-750	The Army Maintenance Management System (TAMMS)

TM 740-90-1	Administrative Storage of Equipment
TM 750-244-2	Procedures for Destruction of Electronic Materiel to Prevent Enemy Use (Electronics Command)

A-5. MISCELLANEOUS PUBLICATIONS

AR 190-11	Physical Security of Arms, Ammunition, and Explosives;
AR 190-13	The Army Physical Security Program
AR 385-11	Ionizing Radiation Protection (Licensing, Control, Transportation, Disposal, and Radiation Safety)
DA Pam 310-1	Consolidated index of Army Publications and Blank Forms
DA Pam 738-750	The Army Maintenance Management System (TAMMS)
SC-5180-91-CL-R	Sets, Kits, and Outfits, Component List: Tool Kit, Electronics Equipment, TK-101/G

APPENDIX B

MAINTENANCE ALLOCATION

Section I. INTRODUCTION

B-1. GENERAL

This appendix provides a summary of maintenance operations for MD-522/GRC. It authorizes categories of maintenance for specific maintenance functions on repairable items and components, as well as tools and equipment needed to perform each function. Use this appendix as an aid in planning maintenance operations.

B-2. MAINTENANCE FUNCTIONS

Maintenance functions will be limited to and defined as follows:

a. INSPECT. To visually examine an item and compare its physical, mechanical and/or electrical characteristics with established standards in order to determine its serviceability.

b. TEST. To measure mechanical or electrical characteristics of an item and compare those characteristics with prescribed standards in order to verify serviceability.

c. SERVICE. Procedures required periodically to keep an item in proper operating condition, e.g., to clean (decontaminate), preserve, drain, paint, or to fill up fuel, lubrication, hydraulic fluid, or compressed air supplies.

d. ADJUST. To set operating characteristics to the specified parameters and keep them within their prescribed limits.

e. ALIGN. To adjust specified variable elements of an item to bring about the best or desired performance.

f. CALIBRATE. To correct test measuring and diagnostic equipment used in precision measurements. Must compare two instruments, one of which is a certified standard of known accuracy, to detect and adjust any differences in the accuracy of the instrument being compared.

g. INSTALL. To place, seat or fix into position an item, part or module (component or assembly) to allow proper functioning of equipment or system.

h. REPLACE. To substitute a functioning like type part, subassembly or module (component or assembly) for its unserviceable counterpart.

i. REPAIR. To correct specific damage, fault, malfunction or failure in a part, subassembly, module (component or assembly), end item or system by applying maintenance services (a-f, h above) or other maintenance actions (welding, grinding, riveting, straightening, facing, remachining or resurfacing). This function does not include trial and error replacement of running spare type items such as fuses, lamps or electron tubes.

j. OVERHAUL. The highest degree of maintenance applied to Army equipment. This function does not normally return an item to “like new” condition but restores it to complete serviceable/operational conditions according to maintenance standards (i.e., DMWR) in appropriate technical publications.

k. REBUILD. The highest degree of materiel maintenance applied to Army equipment. To restore unserviceable equipment to a "like new” condition according to original manufacturing standards. This function includes returning to zero those age measurements (hours, miles, etc.) considered in classifying Army equipment/components.

B-3. COLUMN ENTRIES

a. COLUMN 1: GROUP NUMBER. Identifies components, assemblies, subassemblies and modules with next higher assembly.

b. COLUMN 2: COMPONENT/ASSEMBLY. Lists the noun names of components, assemblies, subassemblies and modules for which maintenance is authorized.

c. COLUMN 3: MAINTENANCE FUNCTIONS. Lists functions to be performed on item listed in Column 2. When items are listed without maintenance functions, it is only to have group numbers in MAC and RPSTL coincide.

d. COLUMN 4: MAINTENANCE CATEGORY. Lists a “work time” figure in the appropriate subcolumn(s) to show the lowest level of maintenance authorized to perform the function listed in Column 3. If number or complexity of tasks within limited maintenance function varies at different maintenance categories, appropriate “work time” figures will be shown for each category. Task-hours specified by “work time” figures represent the average time needed to restore a subassembly, module (component or assembly), end item or system to serviceable conditions under typical field operating conditions. The “work time” figure includes preparation time, troubleshooting time, and quality assurance/quality control time as well as time required to perform specific tasks identified for maintenance functions authorized in the maintenance allocation chart (MAC). Subcolumns of Column 4 are as follows:

C - Operator/Crew
O - Organizational
F - Direct Support
H - General Support
D - Depot

e. COLUMN 5: TOOLS AND EQUIPMENT. Specifies by code those common tool sets (not individual tools) and special tools, test and support equipment needed to perform the designated function.

f. COLUMN 6: REMARKS. Contains an alphabetic code leading to the appropriate remark in Section IV (below) for the item opposite each code.

B-4. TOOLS AND TEST EQUIPMENT

a. TOOL OR TEST EQUIPMENT REFERENCE CODE. Numbers in this column coincide with number used in column 5 of the MAC and indicate applicable tool or test equipment for maintenance functions.

b. MAINTENANCE CATEGORY. Codes in this column indicate maintenance category allocated the tool or test equipment.

c. NOMENCLATURE. Lists noun name and nomenclature of tools and test equipment needed to perform maintenance functions.

d. NATIONAL/NATO STOCK NUMBER. Lists National/NATO stock number of specified tool or test equipment.

e. TOOL NUMBER. Lists manufacturer's part number of tool, followed by (5 digit) Federal Supply Code for Manufacturer's in parentheses.

B-5. REMARKS

a. REFERENCE CODE. Refers to appropriate item in section II, column 6.

b. REMARKS. Provides necessary information to explain items appearing in section II.

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
00	MODEM, RADIO TELE-TYPEWRITER MD-522/GRC	Inspect	0.2						A
		Inspect		0.3				10	B
		Inspect				0.4		9,11	C
		Test	0.2						D
		Test		0.5					E
		Test			1.0			1,2,3,4, 5,7,8, 12,13, 14,15, 16	F
		Test				0.2		1,2,3,4, 5,7,9, 12,13, 14,15, 16	G
		Service	0.2						A
		Service		0.4				10	B
		Service				0.5		9,11	H
		Adjust	0.2						I
		Adjust		0.3				6	J
		Adjust			0.4			1,2,3,4, 5,7,9, 11,12, 13,14, 15,16,	K

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Adjust				0.5		1,2,3,4, 5,7,9, 11,12, 13,14, 15,16	L
		Install			0.5			9,11	
		Replace			0.6			9,11	
		Repair	0.1						M
		Repair			1.0			9,11	N
		Repair					3.0	9,11	O
		Overhaul					5.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Rebuild					10.0	1,2,3,4, 5,7,8,9, 11,12, 13,14,	P

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
01	RECEIVER AUDIO, BFO, +20V REGULATOR MODULE	Inspect		0.2				15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27 10	 A
		Test			0.5			1,2,3,4, 5,7,8, 12,13, 14,15, 16	R
		Test					1.0	1,2,3,4, 5,7,8, 12,13, 14,15, 16,17, 18,19, 20 thru 27	G
		Service Replace Adjust		0.3	0.3 0.5			10 9,11 1,2,3,4, 5,7,8,	S CC

Section II. MAINTENANCE ALLOCATION CHART
FOR
MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Adjust					0.5	15,16 1,2,3,4, 5,7,8, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	U
		Repair					2.0	9,11	O
		Overhaul					4.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Rebuild					8.0	1,2,3,4, 5,7,8,9, 11,12,	P

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
02	SCOPE MODULE	Inspect		0.2				10	
		Test			0.5			1,2,3,4, 5,7,8, 12,13, 14,15, 16	DD
		Test					1.0	1,2,3,4, 5,7,8, 12,13, 14,15, 16,17, 18,19, 20,21, 22,23, 24,25, 26,27	R
		Service		0.2				10	S
		Adjust					0.5	1,2,3,4,	U

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Replace			0.3			5,7,8, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27 9,11	
		Repair					2.0	9,11	
		Overhaul					4.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Rebuild					8.0	1,2,3,4, 5,7,8,9, 11,12, 13,14,	P

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
03	TRANSMITTER MODULE	Inspect		0.2				17,18,19,20,21,22,23,24,25,26,27 10	A
		Test						1,2,3,4,5,7,8,12,13,14,15,16	DD
		Test			0.5		1.0	1,2,3,4,5,7,8,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26,27	R
		Service Adjust		0.2			0.5	10 1,2,3,4,5,7,8,11,12,	S U

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Replace				0.3		13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	
		Repair					2.0	9,11	
		Overhaul					4.0	9,11 1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Rebuild					8.0	1,2,3,4, 6,7,8,9, 11,12, 13,14, 15,16, 17,18,	P

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
04	RECEIVER MODULE	Inspect		0.2				19,20,21,22,23,24,25,26,27 10	A
		Test			0.5			1,2,3,4,5,7,8,14,15,16	DD
		Test					1.0	1,2,3,4,5,7,8,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26,27	R
		Service		0.2				10	S
		Adjust					0.5	1,2,3,4,5,7,8,11,12,13,14,15,16,17,18,19,20	U

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Replace			0.3			21,22, 23,24, 25,26, 27 9,11	
		Repair					2.0	9,11	
		Overhaul					4.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Rebuild					8.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24,	P

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
05	LOOP BATTERY MODULE	Inspect		0.2				25,26,27 10	A
		Test			0.5			1,2,3,4,5,7,8,12,13,14,15,16	DD
		Test					1.0	1,2,3,4,5,7,8,12,13,14,15,16,17,18,19,20,21,22,23,24,25,26,27	R
		Service Adjust		0.2			0.5	10 1,2,3,4,5,7,8,11,12,13,14,15,16,17,18,19,20,	S U

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Replace			0.3			21,22, 23,24, 25,26, 27 9,11	
		Repair					2.0	9,11	
		Overhaul					4.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Rebuild					8.0	1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26,	P

MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
06	CHASSIS ASSEMBLY	Inspect		0.2				10	A
		Test			1.0			1,2,3,4, 5,7,8, 12,13, 14,15, 16	Q
		Test					2.0	1,2,3,4, 5,7,8, 12,13, 14,15, 16,17, 18,19, 20,21, 22,23, 24,25, 26,27	R
		Service		0.3					S
		Adjust			1.0			1,2,3,4, 5,7,8, 13,14, 15,16	T
		Adjust				2.0		1,2,3,4, 5,7,8, 13,14, 15,16	U
		Repair			0.5			9,11	V
		Repair						9,11	O

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Overhaul					2.0 4.0	1,2,3,4, 5,7,8,9, 10,11, 12,13, 14,15, 16,17, 18,19 20,21, 22,23, 24,25, 26,27	P
		Rebuild					8.0	1,2,3,4, 5,7,8,9, 10,11 12,13, 14,15, 16,17, 18,19, 20,21, 22,23, 24,25, 26,27	
07	PANEL ASSEMBLY, FRONT	Inspect	0.2						A
		Test		0.5				6	
		Test			1.0			1,2,3,4,	W

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Test				1.0		5,7,8, 12,13, 14,15, 16 1,2,3,4, 5,7,8, 12,13, 14,15, 16	G
		Service	0.2						A
		Service		0.5					W
		Adjust	0.2						Y
		Adjust			0.4	0.6			Z
		Adjust							L
		Repair		0.2			2.0	9,11	AA
		Repair			1.0		4.0	9,11	BB
		Repair						1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22,	O
		Overhaul							P

Section II. MAINTENANCE ALLOCATION CHART FOR MD-522/GRC (continued)

(1) GROUP NUMBER	(2) COMPONENT ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE CATEGORY					(5) TOOLS AND EQPT.	(6) REMARKS
			C	O	F	H	D		
		Rebuild					8.0	23,24, 25,26, 27 1,2,3,4, 5,7,8,9, 11,12, 13,14, 15,16, 17,18, 19,20, 21,22, 23,24, 25,26, 27	P
		Replace				2.0		9,11	
08	CASE ASSEMBLY	Inspect	0.1						A
		Inspect		0.2				10	C
		Service	0.2						A
		Service		0.3				10	
		Service				0.5		9,11	
		Repair			1.0			9,11	
		Overhaul					2.0	9,11	
		Rebuild					4.0	9,11	
		Replace			0.5			9,11	

Section III. TOOL AND TEST EQUIPMENT REQUIREMENTS FOR MD-522/GRC (continued)

TOOL OR TEST EQUIPMENT REF CODE	MAINTENANCE CATEGORY	NOMENCLATURE	NATIONAL/NATO STOCK NUMBER	TOOL NUMBER
1	F,H,D	POWER SUPPLY PP-3940/G, OR EQUIVALENT	6130-00-953-7500	
2	F,H,D	OSCILLOSCOPE AN/USM-281A, OR EQUIVALENT	6625-00-226-2201	
3	F,H,D	COUNTER, ELECTRONIC, DIGITAL READOUT AN/USM-207	6625-00-911-6368	
4	F,H,D	GENERATOR, SIGNAL AN/USM-127	6625-00-783-5965	
5	F,H,D	HANDSET H-33/PT	5965-00-163-9947	
6	O	MULTIMETER AN/URM-105	6625-00-581-2036	
7	F,H,D	MULTIMETER ME-26( )/U	6625-00-646-9409	
8	F,H,D	MULTIMETER TS-352B/U	6625-00-553-0142	
9	F,H,D	TOOL KIT, ELECTRONIC EQUIPMENT TK-100/G	5180-00-605-0079	
10	O	TOOL KIT, ELECTRONIC EQUIPMENT TK-101/G	5180-00-064-5178	
11	F,H,D	TOOL KIT, ELECTRONIC EQUIPMENT TK-105/G	5180-00-610-8177	
12	F,H,D	EXTENDER CABLES NO. 4 AND 5		
13	F,H,D	TEST SET, TELETYPEWRITER AN/UGM-1	6625-00-965-0195	
14	F,H,D	TEST CABLES (6)		

Section III. TOOL AND TEST EQUIPMENT REQUIREMENTS FOR MD-522/GRC (continued)

TOOL OR TEST EQUIPMENT REF CODE	MAINTENANCE CATEGORY	NOMENCLATURE	NATIONAL/NATO STOCK NUMBER	TOOL NUMBER
15	F,H,D	VOLTMETER ME-30( )/U	6625-00-643-1670	
16	F,H,D	ELECTRONIC VOLTMETER AN/URM-145	6625-00-973-3986	
17	D	SOUND ANALYZER TS-615A/U, OR EQUIVALENT	6625-00-243-0596	
18	D	SPECTRUM ANALYZER TS-723( )/U	6625-00-668-9418	
19	D	DIFFERENTIAL VOLTMETER ME-202B/U	6625-00-972-4046	
20	D	NOISE GENERATOR, GENERAL RADIO 1390B, OR EQUIVALENT	6625-00-799-8999	
21	D	POWER SUPPLY PP-3135/U	6625-00-635-7991	
22	D	VOLTMETER, HEWLETT-PACKARD NO. 414A, OR EQUIVALENT		
23	D	AUDIO OSCILLATOR TS-421C/U	6625-00-435-2588	
24	D	WAVE ANALYZER, HEWLETT-PACKARD NO. 302A (TS-1830/U)	6625-00-806-5929	
25	D	POWER AMPLIFIER GENERAL RADIO NO. 1233A	4935-00-448-0150	
26	D	AMPLIFIER, RADIO FREQUENCY AM-1881/U	5840-00-092-7924	
27	D	VARIABLE ELECTRONIC FILTER, SPENCER-KENNEDY LAB INC. MODEL 302, OR EQUIVALENT		

Section IV. REMARKS

REFERENCE CODE	REMARKS
A	Exterior only.
B	Interior of modem; exterior of modules.
C	All inspections.
D	Operational check only.
E	Quarterly preventive maintenance.
F	Those tests required to locate faulty modules and components mounted on MP1 and MP2.
G	All tests.
H	All servicing.
I	All front panel controls including controls located behind front panel hinged access door.
J	All controls on equipment exterior.
K	All adjustments external to modules.
L	All adjustments.
M	Replacement of front panel fuse.
N	Replacement of modules, circuit boards A6, A7, A8, A9, and components on MP1 and MP2.
O	All repairs.
P	Plus shop support.
Q	Those tests required to locate faulty modules and faulty components mounted on chassis.
R	Tests required to repair faulty modules.

Section IV. REMARKS (continued)

REFERENCE CODE	REMARKS
S	Preventive maintenance only.
T	Those adjustments required after replacement of modules and components.
U	Those adjustments after module repair.
V	By replacement of faulty modules and components mounted on chassis.
W	Those tests to locate faulty components and printed circuit boards mounted on front panel.
X	Interior of panel.
Y	Operator adjustments only.
Z	All adjustments located on panel.
AA	Front panel knobs.
BB	By replacement of circuit boards A6, A7, A8, and A9, and components mounted on panel.
CC	Those adjustments required after module replacement.
DD	Those tests required to locate faulty module.

APPENDIX C

EXPENDABLE SUPPLIES AND MATERIALS LIST

Section 1. INTRODUCTION

C-1. GENERAL INFORMATION

This appendix lists expendable supplies and materials you will need to operate and maintain MD-522/GRC. These items are authorized to you by CTA 50-970, Expendable Items.

C-2. EXPLANATION OF COLUMNS

a. ITEM NO. This number is referenced in the narrative instructions to identify the material (for example, “Use cleaning compound, item 5; app. C“).

b. LEVEL. Shows the lowest level of maintenance that needs the listed item. Enter as applicable:

O – Organizational Maintenance

c. NATIONAL STOCK NUMBER. Shows the National Stock Number assigned to each item and used to requisition that item.

d. DESCRIPTION. Shows the National Item Name and (if required) a short description to identify and locate the item. The last line for each item shows the Federal Supply Code for Manufactures (FSCM) in parentheses, followed by the part number.

e. UNIT OF MEASURE (U/M). Shows the measure of the item needed to perform the actual operational/maintenance function. This measure is shown by a two-letter abbreviation (for example, EA, SH, IN).

APPENDIX C

EXPENDABLE SUPPLIES AND MATERIALS LIST

ITEM NO.	LEVEL	NATIONAL STOCK NUMBER	DESCRIPTION	U/M
1	O	8040-00-691-6134	Cement, 3M Co. ED-847	OZ
2	O		Sandpaper, No. 0000	SH
3	O	8305-00-267-3015	Cloth, cheese cloth (81348)	YD
4	O	7920-00-178-8315	2 3/4" long bristle brush	EA
5	O	7930-01-055-6121	Detergent, GP, Liq	GL
6	O	6850-00-105-3084	Trichlorotrifluoroethane cleaning compound	OZ
7	O	5920-00-280-4960	Fuse, Cartridge (96906) MS 90078-11	EA

GLOSSARY

audio	Frequencies that are heard.
auxiliary	Any item not directly apart of a specific component or system but required for its functional operation.
chassis	The metal framework on which the parts of the modem are mounted.
coarse tune	To tune the signal within a ''ballpark" range for fine tuning.
demodulator	A device used to convert audio tones into dc mark and space pulses.
dc	Electric current (waves) that flows in only one direction and remains essentially constant in magnitude.
intensity	A term used to designate brightness or luminance of the spot.
modulator	A device used to convert direct current (de) mark and space pulses into audio tones.
polarities	Having two opposite charges – one positive, one negative.
pony loop circuit	Allows teletypewriter order wire transmission and reception over landlines from a remote station when system is not operating in the duplex mode.
remote	Control indirectly or from a distance.
single channel	Use of one frequency for transmission and reception.
stabilize	To hold steady.

INDEX

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL MANUALS

SOMETHING WRONG WITH THIS MANUAL?

THEN. . .JOT DOWN THE DOPE ABOUT IT ON THIS FORM, TEAR IT OUT, FOLD IT AND DROP IT IN THE MAIL!

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Commander
Stateside Army Depot
ATTN: AMSTA-US
Stateside, N.J. 07703

DATE 10 July 1975

PUBLICATION NUMBER	DATE	TITLE
TM 11-5840-340-12	23 Jan 74	Radar Set AN/MPQ-76

BE EXACT. . .PIN-POINT WHERE IT IS

PAGE NO.	PARAGRAPH	FIGURE NO.	TABLE NO.	IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:
2-25	2-28			Recommend that the installation antenna alignment procedure be changed throughout to specify a 2° IFF antenna lag rather than 1°. REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation.
3-10	3-3		3-1	Item 5, Function column. Change "2 db" to "3db." REASON: The adjustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjustment to light the TRANS POWER FAULT indicator.
5-6	5-8			Add new step f.1 to read, "Replace cover plate removed in step e.1, above." REASON: To replace the cover plate.
		F03		Zone C 3. On J1-2, change "+24 VDC to "+5 VDC." REASON: This is the output line of the 5 VDC power supply. + 24 VDC is the input voltage.

TYPED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER	SIGN HERE:
SSG I. M. DeSpiritof 999-1776	SSG I. M. DeSpiritof

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TM 11-5805-387-20-1		MODEM RADIO TELETYPEWRITER MD-522/GRC

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PAGE NO.	PARAGRAPH	FIGURE NO.	TABLE NO.

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General, United States Army
Chief of Staff

Official:

ROBERT M. JOYCE
Major General United States Army
The Adjutant General

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